

CLAIMS

I claim:

1. The method of joining three pieces of material together at their edges comprising the following steps of:
 - a) Providing said that three piece of material and positioning them together so that the top piece (46) shown in Fig 3 overlaps an adjacent inner edge portion of the body piece (5) shown in Fig 2 and
 - b) Bottom piece (30) of material is twisted until contact made to the bottom portion of body piece (3) of material whereby said form piece of material a single unit shown in Fig 1.
2. In the claim 1, wherein said three piece of material is composed of PolyEthylene Terephthalate (PET) or High Density PolyEthylene (HDPE) form in any portable size.
3. In the claim 1, wherein said top piece is cylindrical shape with external vertical convex grooves (33) surround the shape means for easy hand twisting and tightening, inward slopes (34, 35, 44, 45) connect to narrow neck (40) with external horizontal and slanted convex grooves (38), and internal horizontal and slanted concave grooves at bottom cylindrical shape (48).
4. In the claim 1, wherein said body piece is cylindrical shape (5) with inward and outward slopes (6,7,10,12,19,22,24,25) whereby said body piece has external horizontal and slanted convex grooves (15) close to edge of body piece's neck (17), external horizontal radial medium wide convex grooves (9), external horizontal convex wedge close to neck (13), and the bottom base whereby said a bottom piece (30) attach to body piece.
5. In the Claim 1, wherein said bottom piece is cylindrical shape with depth pocket containing grooves intersecting each other (52, 54).
6. In Claim 2 said material form a rectangular shape (90, 95) with base plate (88), shell shape plate (77) with wide band (82) in back of rectangular wall.

7. In Claim 6 said rectangular shape having two rectangular walls (90, 95) whereby one wall has flat circular doughnut hole knob (96, 100) with interior convex grooves (101) and concave groove, and other wall has flat circular knob with nose, horizontal convex grooves and a vertical convex groove.
8. In Claim 2, wherein said material form a bottle holder with taper strap wall and separate pouch.
9. In Claim 8, wherein said bottle holder has separate pouch is removable from bottle holder.
10. In Claim 2, whereby said a spout piece with elongate shape at top portion whereas elongate shape connect a shaft with two notches and five convex grooves, a spring, and closure cylindrical shape with concave grooves.